

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>029D.35065ZN</b>	<b>L.19/00249/77 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>3,5X6,5</b>		<b>ZINCATO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD THICKNESS	2,35	2,65	2,45-2,62	10	0
WASHER DIAMETER	8,42	9,00	8,54-8,96	10	0
WASHER THICKNESS	0,70	0,90	0,76-0,87	10	0
RECESS DIAMETER	4,20		3,87-3,90	10	0
RECESS DEPTH #2	1,40	2,03	1,52-1,60	10	0
RADIUS UNDER HEAD	1,40		0,50-1	10	0
FIRST FULL THREAD LENGTH	1,30 MAX		0,62-0,76	10	0
MAJOR DIAMETER	3,35	3,53	3,39-3,46	10	0
MINOR DIAMETER	2,51	2,64	2,51-2,53	10	0
PITCH	1,27		1,27-1,29	10	0
THREAD ANGLE	60°		61°30'-63°30'	10	0
POINT DIAMETER	2,26-2,41		2,32-2,41	10	0
POINT LENGTH	2,50 MAX		1,31-1,84	10	0
TOTAL LENGTH	5,70	7,30	5,87-5,92	10	0
TORSION	29 KGF-CM MIN		32-35	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	W/18 LOCKING SERRATION UNDER HEAD		OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WW860	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	78	12	5	0	4	3	5	1	35	2

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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### ADDITIONAL NOTES - NOTE AGGIUNTIVE

<b>DIA</b>
<b>(mm)</b>
<b>5,50</b>